Bond | **Protect** | **Beautify**

With our manual guns, automatic and robotic applicators, supplied by our wide range of pumps & machines for fluid handling, dosing, mixing & dispensing.

SAMES KREMLIN provides

industrial solutions for production increase, quality improvement, material & cost savings.

PPH 707 EXT



into 6 ranges: Airspray: Since1925, we have been an **REXSON Dispense:** Pumping beyond

We are designers and manufacturers of process equipment that is divided

Airspray manufacturer bringing you the very best in finishing.

Airmix[®]: Creator of Airmix[®] Technology since 1975, we provide the perfect mix between quality and productivity.

Airless: We provide premium Airless Products for finishers with demanding applications.

possible, dispensing precisely.

Electrostatic liquid: expertise for high finishing quality & efficiency.

Powder: Powder coating solutions for the highest Productivity since 1960.

High finishing quality

High transfert efficiency

Easy to integrate

Related Technologies



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Apply your Skills





ROBOTIC SPRAYER FOR WATER BASED PAINT WITH EXTERNAL ELECTRIC CHARGE

PPH 707 EXT

FIELD OF APPLICATION

Whichever the product, the operating modes may be:



Primer Base Clearcoat

....

TECHNICAL DATA

Weight	PPH 707 EXT
Spare atomizer, without cable or hose	7 kg
Pneumatic supply	PPH 707 EXT
Drive air consumption	10 NI/min.
Magnetic turbine bearing air consumption	125 NI/min.
Shaping air consumption	From 100 to 600 NI/min. ⁽¹⁾
Turbine rotation air consumption	From 100 to 700 NI/min. ⁽²⁾
(1): with respect to air shroud and bell being used - (2): with respect to sprayed	flow and rotation speed
Product supply	PPH 707 EXT
Paint flow (depending on paint type)	30 to 700 cc/min. ⁽³⁾ maxi.
Viscosity scale (for minimum results)	20 to 40 seconds FORD #4 Cup
(3): with a product density < 1.1 gr/cm3 and/or of the combination bell and air	shroud being used
Performances	HVT
Rotation speed	15 to 70 000 rpm (upon diameter of bell cup used)
Application speed	up to 900 mm/sec
Color change	PPH 707 EXT
Paint consumption	25 cm ³ (paint circuit) & 25 cm ³ (pump circuit)
Rinsing product consumption	300 cm ³ (not included rinsing box)
Standard process time	10 sec (with REVERSE FLUSH)
Optimized process time	5 sec (with REVERSE FLUSH on circuit 1 & 2)
Same Color (head rinsing + bell cup)	PPH 707 EXT
Time	6 sec.
Rinsing product consumption	50 cm ³
High Voltage	UHT 330 EEx e
Voltage maxi.	85 kV
Current maxi.	500 µA

ATEX marking:

PPH 707 EXT: **(€**0080 🚱 II 2 G EEx > 350 mJ ISSeP06ATEX032X

GNM 200⁽⁴⁾: (€0080 🚱 II (2) GD [EEx > 350 mJ] ISSeP05ATEX0

(4): This control module allows piloting the UHT. It is a device that is part of the configuration of the certified equipment and that contributes to i good working. It has to be installed into a non explosive area.

PPH 707 EXT external charge sprayer is dedicated to the application of waterbased materials. The performances of atomizer and **components** are the same than the PPH 707 SB (dedicated to solvent paints); it is the benchmark in the area of automotive finishing with external charge thanks to its Hi-TE technology.

PPH 707 EXT can be built-in into any type of multi-axis robot.

DIMENSIONS (mm)

HIGH PERFORMANCE

- High rotating speed
- High voltage unit
- Hi-TE dual shaping air
- Dual circuit for fast color change

HIGH RELIABILITY

- Long life HVU (High Voltage Unit)
- 7 years/30 000h. warranty* turbine
- Titanium bellcup for longer life
- 2.5 million cycles life of valves

* Whichever is the sooner

EASY TO MAINTAIN

- Magnetic bellcup fastening system
- Quick disconnect
- Easy access to valves, fittings
- Specific body design preventing & dust or droplet
- No calibration tool required



Equipped with the **new** spraying system **Dual Pin technology** = reduced contamination. ■ Over 250 cars* without cleaning

* depending on spraying conditions

SAFETY

■ Smart integrated HVU: fast energy discharge preventing any spark Remote bell monitoring device

■ ATEX zone 1

CUSTOMER BENEFITS

FLEXIBILITY

Easy integrate waterborne process ■ Wide or narrow pattern ■ Bell/Bell quality ■ Light weight for any painting robots







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